



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2151**Job Sheet 183855****Part No:** D2151**Job Qty:** 10 ea**Part Name:** Packer Doubler**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 9/27/18**Job Tracking No:****Due Date:** 10/5/18**Created By:** Michelle Gagnon-Donovan**Type:** Stock**Description:**

Note: DWG REV B IPP C 00.10.23 Re-format (mpp 2101) EC IPP Rev:D 06-04-28 Manufactured on Water Jet JLM
IPP Rev:E 06-11-24 As per Rev B JLM

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	10 pcs	10/5/18	10/5/18	0.00	0.34	Waterjet 1		JC 18/10/18
120	QC	10 pcs	10/5/18	10/5/18	0.00	0.00	QC8		38
130	Small Fab	10 pcs	10/5/18	10/5/18	0.00	0.00	Small Fab-1	10/14	9-89
140	HandFinish	10 pcs	10/5/18	10/5/18	0.00	0.15	HandFinish1		DR 18/10/19
150	Powdercoat	10 pcs	10/5/18	10/5/18	0.00	0.09	Powdercoat1		BBB 18-10-19
160	QC	10 pcs	10/5/18	10/5/18	0.00	0.00	QC3		38 DAS
170	Packaging	10 pcs	10/5/18	10/5/18	0.00	0.00	Packaging3-1	5/200	OCT 30 2018 6
180	QC21-SA	10 Ea	10/5/18	10/5/18	0.00	0.00	QC21		DAS 21 9-89

Part Op 100 - 1-Cut as per Dwg D2151

Descriptions: 130 - Deburr

M13895-1 150 - START TIME: 10:25

FINISH TIME: 10:55

TEMP: 320° - 9-89

OCT 30 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.040	2024-T3 .040 Sheet	.3500 sf (.035 ea)	100-Waterjet	5114846

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M2024T3S.040	0	43	0



1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S118095



Part: D2151

Job No: 183855

Serial No/Batch: S118095

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/14/18

031 10 710
5-80
SOL
10 10
10
10

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Packer	0.098Inches + 0.005 - 0.000	0.103 0.098	0,099	Diameter
2	Packer	0.171Inches + 0.005 - 0.000	0.176 0.171	0,171	Diameter
3	Packer	0.231Inches ± 0.010	0.241 0.221	0,230	
4	Packer	1.217Inches ± 0.010	1.227 1.207	1,215	
5	Packer	2.194Inches ± 0.010	2.204 2.184	2,195	
6	Packer	2.300Inches ± 0.010	2.310 2.290	2,303	
7	Packer	1.560Inches ± 0.010	1.570 1.550	1,562	
8	Packer	0.250Inches ± 0.010	0.260 0.240	0,250	
9	Packer	1.328Inches ± 0.010	1.338 1.318	1,330	
10	Packer	0.342Inches ± 0.010	0.352 0.332	0,340	
11	Packer	0.740Inches ± 0.010	0.750 0.730	0,738	
12	Packer	2.050Inches ± 0.010	2.060 2.040	2,049	
13	Packer	0.040Inches ± 0.010	0.050 0.030	0,040	

Plex 9/27/18 2:19 PM Dart.Gagnon.Michelle

